



Table 1. – Fastener Torque

Fastener Type	Torque (in-lbs)	Torque (N*m)
1/4-28 	90	10.2
5/16-24	125-145	14.1-16.4
3/8-24 		

**PRELIMINARY
ISSUE****4.0 WEIGHT AND BALANCE**

The following is the net weight increase associated with the D206-811-011/-013 Kits.

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D206-811-011 REPLACEMENT ENGINE MOUNT KIT <i>(206A/B Series S/N 661-671, 716-2608, 39998 and Sub)</i>	1.9 lb 0.86 kg	0.0 in 0.0 m	0.0 in-lb 0.0 m-kg	135.5 in 3.44 m	257 in-lb 3.0 m-kg
D206-811-013 REPLACEMENT ENGINE MOUNT KIT <i>(206A/B Series S/N 2609-3566, 3567 thru Sub)</i>	1.8 lb 0.82 kg	0.0 in 0.0 m	0.0 in-lb 0.0 m-kg	135.5 in 3.44 m	257 in-lb 3.0 m-kg

5.0 PARTS LIST

Qty -011	Qty -013	Part Number	Description
X		D206-811-011	REPLACEMENT ENGINE MOUNT KIT <i>(206A/B Series S/N 661-671, 716-2608, 39998 and Sub)</i>
	X	D206-811-013	REPLACEMENT ENGINE MOUNT KIT <i>(206A/B Series S/N 2609-3566, 3567 thru Sub)</i>
1		D4878-041	LEG ASSY, FWD, LH
1		D4878-042	LEG ASSY, FWD, RH
1		D4879-041	LEG ASSY, AFT, LH
1		D4879-042	LEG ASSY, AFT, RH
2		D4928-041	LEG ASSY
	1	D4880-041	LEG ASSY, FWD, LH
	1	D4880-042	LEG ASSY, FWD, RH
	1	D4881-041	LEG ASSY, AFT, LH
	1	D4881-042	LEG ASSY, AFT, RH
	2	D4882-041	LEG ASSY

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